

ADVANCED MOTORTECH

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Includes 882 pg Book!
*Design of Brushless Permanent
Magnet Machines*
by Hendershot & Miller

DESIGN OF BRUSHLESS
PERMANENT-MAGNET
MACHINES

J.R. HENDERSHOT & T.J.E. MILLER

Permanent Magnet AC Motor Design

-Taking Theory to Practice

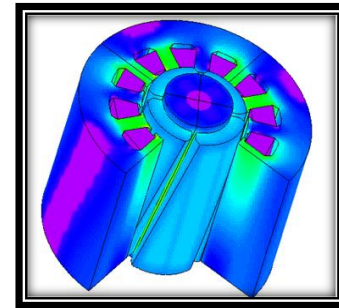
Includes BLDC, IPM, SurfPM and PMSynRel machines

Join Us LIVE, On-Line: ~~March 9 10 11 2021~~

Please Note: All Training courses are postponed until at least September 2021

Learn Design Methods of PMAC Motors and IPM, PM-Assisted Synchronous Reluctance, and PM Generators by applying practical experience, academic theory, material characteristics & manufacturing practices and costs:

- ☑ Permanent Magnet AC Machine Design Methods
- ☑ Practical Magnetic Analysis Techniques for Motors
- ☑ Selecting Materials, Poles, Slots, Turns, Shapes
- ☑ Putting Magnets & Coils to Work, Concentrated Coils
- ☑ Performance & Loss Calculations That Work
- ☑ Realistic Practice & Expectation; In-Class Design
- ☑ How to Calculate & Test for Parameters & Performance



Objectives & Benefits:

Get the “How-to” for state-of-the-art, application-oriented design of sinusoidal Surface Mounted PM (SMPM) machines, trapezoidal Brushless DC (BLDC) motors, Interior Permanent Magnet (IPM) motors & PM generators. Learn solid foundations of PMAC machine design techniques based on academic theory and years of practical experience, taking manufacturing and costs into account.

You will learn about the latest PMAC motor design trends, including:

- ◆ Rare Earth Magnets Versus Low Cost Ferrite magnets
- ◆ New Analysis Techniques, Computer-Aided Engineering, Quick Approximations & Scaling Size
- ◆ Trade-offs for Achieving Efficiency, Power Density, Torque-Per-Ampere, Constant Power Speed Range
- ◆ Design for Flexible Manufacturing, Low Cost, and New Manufacturing Methods

Material in this course is engineering you can't find in a book, & you can't get from software training! Presentations include specification requirements, design steps, balancing cost and performance, good rules of thumb, analysis approaches & test methods. Applications include industrial, hybrid electric drives, traction, wind turbine generators, home appliances, and aerospace.

The updated material in this course is a combination of the latest machine design concepts & computer techniques, with a heavy dose of experience. You will also understand the major similarities & differences of PMAC machines, compared to induction machines, wound-field synchronous machines, brushed dc motors, reluctance motors.

Those who will benefit:

- ◆ Motor & Generator Design Engineers
- ◆ Drive & Control Engineers
- ◆ Application Engineers, for Industrial, EV, HEV, UAV, Wind Energy, High Efficiency, Aerospace
- ◆ Suppliers to Motor Manufacturers
- ◆ Engineering & R&D Managers
- ◆ Others Who Specify, Design, or Manufacture SMPM, BLDC or IPM Machines
- ◆ Electric Machine Professors & Graduate Students

**Practical design concepts
you can't get from books
or software training**

You should know electric motor and generator principles, operation & construction such as an undergraduate engineering course in electric machines & drives. Understanding of basic magnetic circuits is needed, but advanced motor theory & control is not essential.

Course Schedule (All times are Eastern Time Zone, USA)

Day 1:

9:45-10:10 On-Line Entry; AV check

10:15 Sessions Begin

Fundamentals of PMAC Machines

- ☑ PMAC: BLDC vs. IPM vs. SMPM
- ☑ PM Rotor Configurations, & Why
- ☑ Torque Production in PMAC Machines
- ☑ Equivalent Circuit of PMAC, & Options
- ☑ Predict Performance, Sine vs BLDC Model
- ☑ PM Machine Design Steps, Using CAE

Control of PMAC Motors

- ☑ Constant Torque Control, Base Speed
- ☑ Speed & Torque Limits
- ☑ Drives, 6-step, PWM, Vector Control
- ☑ Traction: Field-Weakening & Peak Torque
- ☑ Control Issues Impacting Machine Design
- ☑ Machine Issues Impacting Control Design
- ☑ Current & Position Sensing, Sensorless

PM Material

- ☑ Permanent Magnet BH Loops
- ☑ PM Parameters, Understanding the Data
- ☑ PM Material Options, Trade-offs
- ☑ Demagnetization Effects
- ☑ Temperature, Aging
- ☑ Change Rare Earth to Ferrite, Costs

Steel Core Material

- ☑ Core Steel for PMAC, Key Cost Issues
- ☑ Understanding Mfr. Data for PM Fields
- ☑ Coatings, Punching & Heat Treatment
- ☑ Segmented & Hinged Laminations, CCW
- ☑ Soft Magnetic Composites for PMAC?
- ☑ Sources of Good Data

Magnetic Circuit Analysis

- ☑ Magnetic Circuits & Analysis with PMAC
- ☑ Airgap Flux, EMF; Sine or Square?
- ☑ Slot Leakage, Saturation, Inductances
- ☑ Reluctance Torque & dq Model
- ☑ Intro to Motor Design Software & FEA
- ☑ PMAC Machine Performance Calculation

SMPM, BLDC and IPM Rotor Design

- ☑ Construction, Principles
- ☑ Physics of Rotor Magnetization
- ☑ Effect of Changing Number of Poles
- ☑ Magnet Shape, Choices, Trade-offs
- ☑ Barriers: Number, Shape, Options
- ☑ Base design to use for Benchmark
- ☑ Some New Variations, Practical Tips

17:45 Session Ends

Please Note:

Daily schedule includes:

- Three AM & Three PM sessions, approximately 1 hour, each
- 10 minute breaks between sessions
- 45 minute Lunch Break

Instructor:



Dr. Keith W. Klontz is President and CEO of Advanced MotorTech LLC, an engineering services company with emphasis on electric machine design. He holds BS & MS degrees in Electrical Engineering from the University of Illinois, Champaign-Urbana, and a PhD in Electrical Engineering from the University of Wisconsin-Madison. Dr. Klontz is a world-recognized expert and instructor in electric machine design and has over 50 years of hands-on experience with electric machine applications and design engineering, from concept to performance to repair and failure analysis. He has been involved in the research, development, prototyping, testing and/or training of very high performance machines from 5 Watts to 1150 MW, with speeds ranging from angle positioning torque-motors to 120,000 rpm machines. Recent work includes design of extremely high efficiency PM and induction motors, very high power density machines, permanent magnet alternators, brushless d.c. traction motors, brush d.c. motors, universal ac/dc motors, and low cost manufacturing.

Day 2:

9:45-10:10 On-Line Entry; AV check

10:15 Sessions Begin

Practical Windings for PMAC

- ☑ Coils, Phases, Slots, Pole Shape
- ☑ Series, Parallel Circuits, Wye vs. Delta
- ☑ Winding Pattern Choices, Effect on Cost
- ☑ Winding MMF & Harmonics
- ☑ Distributed vs. Concentrated Windings
- ☑ Single/Double Layer, Fractional Slot

Sizing & Scaling Laws

- ☑ Key Sizing Factors, Figures of Merit
- ☑ Current Density & Electric Loading
- ☑ Flux Density, MMF Drop
- ☑ Ke, Kt, Maxwell Shear Stress for PMAC
- ☑ Scaling: Varying Diameter, Axial Length

Loss Calculations & Segregation

- ☑ PMAC Losses, Thermal Balance
- ☑ Problem of Core Loss Prediction
- ☑ How to Determine Core Loss Coefficients
- ☑ Eddy Current Loss, Segmenting Magnets
- ☑ Loss Segregation, Efficiency Calculation
- ☑ Practical Ways to Reduce Losses

How to Design a BLDC Motor

- ☑ Specification, Materials, Cooling
- ☑ Choosing Poles, Slots, Frequency
- ☑ Designing Rotor BLDC Configuration
- ☑ Designing Stator Slots & Winding
- ☑ Efficiency vs. Power Density
- ☑ Design Example: In-Class Choice

How to Design an IPM Motor

- ☑ IPM & PM-Asst SynRel Topologies
- ☑ Practical Motor Sizing & Key Ratios
- ☑ Equivalent Circuit Parameter Analysis
- ☑ Designing Barriers, Saturated Bridges
- ☑ Reducing Cogging Torque
- ☑ Design Example: Rare Earth vs. Ferrite

Modeling & Simulation

- ☑ Analytic vs. Finite-Element Methods
- ☑ Motor Design Software & Books
- ☑ FEA Software, Proper Role
- ☑ Linked CAE Simulation
- ☑ Design Optimization Methods

17:45 Session Ends

Day 2 – PM
Special Extra
FEA Motor Design Demo

Day 3:

9:45-10:10 On-Line Entry; AV check

10:15 Sessions Begin

Thermal & Mechanical Design

- ☑ Mechanical Design, Fits, Tolerances for PM
- ☑ Losses, Heat, Cooling, Temperature
- ☑ Cooling Tradeoffs – Self-Cool, Fan, Liquid
- ☑ Forces & Noise; Tips to Lower Noise
- ☑ Transients During Peak Torque
- ☑ Thermal, Mechanical Structural Data
- ☑ Magnet Retention – Banding, Core Bridges
- ☑ Practical Expectation, Limits

Testing: Losses & Model Parameters

- ☑ Electrical: R, L, Volts, Amps, PF
- ☑ Mechanical: Torque, RPM, Heat
- ☑ Back-EMF, Open-Circuit Losses
- ☑ d, q Inductances, Design for Inductance
- ☑ Core Loss, Bearings, Fan
- ☑ Cogging Torque & Short-Circuit Losses
- ☑ Inverter Operation Testing

Design for Energy Efficiency

- ☑ Energy Efficiency System Considerations
- ☑ Small, Medium, Large Overview
- ☑ Efficiency Standards, and lack thereof
- ☑ Design Example

Design for Traction

- ☑ EV & HEV Applications
- ☑ Toyota Prius IPM Motor
- ☑ Honda Insight SMPM Motor
- ☑ Other HEV Examples
- ☑ HEV Example Design

New Trends & Technologies –

What, Why, When

- ☑ Status of Chinese Magnet Market
- ☑ Axial Flux PM Machines
- ☑ Transverse Flux Machines
- ☑ Toroidal Winding Machines
- ☑ New Materials
- ☑ Modular & Automated Manufacturing

The real stuff for real
engineering!

16:00 Closing & Adjourn

- Session breaks will not be coincident with topic breaks
- Course content and schedule is subject to change. All listed material may not be covered in the course.

Enrollment Fee Includes:

- Your choice: PDF files or hardcopy paper in binder, of our Extensive 400+ page Training Manual (Full Color), materials delivered about 1-2 weeks before the course starts
- Access to the Live HD Broadcast, with two-way interaction capability
- Book "Design of Brushless Permanent Magnet Machines" by Hendershot & Miller
- Signed Certificate of Course Completion

Broadcast Information:

Hours: Live 10:15am to 17:45pm, Eastern Time Zone USA

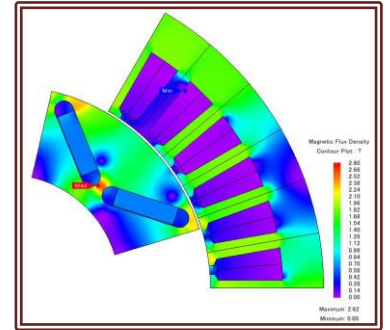
Type: Classroom Setting; Live Instructor at Large-View Screen (Not voice-over-slides)

(Just like a live classroom, session recordings will not be available for later viewing)

Platform: Custom 1080p WEBEX; Entry Credentials with Password Required

To Attend This Course:

- We will send a WEBEX Link and Entry credentials; please confirm receipt
- Recommended connection & bandwidth: Ethernet, 50MBs download (5 MBs minimum)
- Recommended viewing: 15 inch or larger monitor; (1280 x 800 minimum; viewing ability, streaming quality, and compatibility with mobile devices, smaller screens and lower resolution, cannot be assured)
- For now, we can accept attendees in: North America, UK/Europe, Japan, Korea, Australia, New Zealand, Brazil
(Exceptions are not likely, but possible, on a case by-case only, at our sole discretion)



***Enrollment:** Yes! Please enroll me in the 3-day course: Course ID: PMAC-2103

Permanent Magnet AC Motor Design, ~~March 9-10-11, 2021~~

Fee: \$2125.00 for USA shipping address

\$2425.00 for all International shipping addresses

Early Enrollment Fee†: \$1975.00 for USA shipping address

\$2275.00 for International shipping addresses

(We reserve the right to not enroll anyone, for any reason, at our sole discretion.)

Please Note: All Training courses are postponed until at least September 2021

Early Enrollment Discount!

Payment by Feb 1, 2021

Payment (USD\$ only): (Payment Deadline: Payment must be received 2 weeks before the course; Early Enrollment payment must be received by February 1, 2021, no exceptions; † Invoiced and † PO payments not eligible for early discount)

MasterCard

VISA

AMEX

▪ Cardholder Name _____

▪ Card No. _____

▪ Exp ____/____ Billing Zip _____ Security Code: _____

Check (payable to **Advanced MotorTech, LLC**); † Invoice me; † Purchase Order; *Subject to approved credit.*

Name _____ Title _____

Company _____

Shipping Address _____

City _____ State _____ Zip _____

Phone () _____ Email _____

Our Most Popular Course!

*By Enrolling for our course:

- (1) YOU AGREE to provide us a verifiable address with this enrollment for trackable shipment of training materials. Sorry, a PO Box is not acceptable for this. Delivery without signature required will be used
- (2) YOU AGREE to not allow any unpaid individuals to view any of the training content with intent to learn from our broadcast
- (3) YOU AGREE to screen-capture only handwritten white-board/flipchart writing, and visual samples shown.
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- (5) YOU AGREE to not hold us responsible for poor connection, poor audio, or poor visual quality due to issues with your hardware, software, ISP, or facility. (If in doubt, please contact us in advance for an Audio/Visual check.)
- (6) YOU AGREE cancellations made more than 14 days before the course starts AND BEFORE shipment of the training materials, are subject to a 15% cancellation fee. Cancellations made 14 days or less before the course starts, OR AFTER shipment of training materials are subject to a 50% cancellation fee.

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