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Includes Classic Book! Introduction to AC Machine Design By Thomas A. Lipo

> INTRODUCTION TO AC MACHINE DESIGN

Next Course Offering! November, 17<sup>th</sup>, 18<sup>th</sup> & 19<sup>th</sup> 2015 in Dayton, Ohio Induction Machine Design – *Taking Theory to Practice* 

Learn practical Induction Machine Design by applying motor characteristics, academic theory and manufacturing practices:

- Induction Machine Design Methods
- Practical Magnetic Analysis Techniques
- Putting Flux & Windings to Work
- Performance & Loss Calculations
- Realistic Practice & Expectations
- How to Test for Parameters & Performance

# **Objectives and Benefits:**

This course provides practical, application-oriented design engineering methods for Induction Machines. Key motor principles are used to understand and choose options for Induction Machine design. Academic theory and practical experience is transformed to practical results with calculation 'How-to', considering manufacturing constraints. Emphasis is on quick decisions, performance differences, and new trends in induction motors. Included are new analysis techniques and new design options to achieve low cost, high efficiency, high power density, and maximum torque per amp. Similarities and differences of induction machines, compared to the latest PM machines, reluctance machines, and wound-field synchronous machines, is a common theme.

This course is the engineering material that you can't find in a book, and you can't get from software use or training! It is presented using a combination of motor design concepts and computer technology, with a heavy dose of many years of experience. Specifications, design steps, analysis approaches, useful rules of thumb and test methods are discussed for motors and drives for applications such as industrial systems, commercial HVAC, hybrid and electric vehicles, wind turbine generators, and home appliances. Most of the course focuses on three-phase squirrel-cage machines, both NEMA and non-NEMA types.

# Those who will benefit:

- ♦ Motor & Generator Design Engineers
- ♦ Application Engineers
- Suppliers to Motor Manufacturers
- ♦ Control Engineers
- Engineering and R&D Managers
- ♦ Those Who Specify, Manufacture, Use or Service Induction Machines



You should have some background in electric machine operation and construction such as the equivalent of a B.S. degree in engineering. Understanding of basic magnetic circuits is needed, but advanced motor theory and control techniques are not essential.





### Day 1: Tues, November 17<sup>th</sup> 7:30-8:00 Registration

#### 1. Fundamentals of Induction Machines

- ☑ Comparison of Motor Types
- ☑ Rotor Configurations, & Why
- Torque Production in Induction Machines
   Equivalent Circuit of IM, dq Model & Why
- ✓ Equivalent Circuit of IVI, dq Wodel & Wi ✓ Using IM Models to Predict Performance
- ✓ IM Machine Design Steps, Using CAE

#### 2. Control of Induction Motors

- ☑ Current, Torque, Speed, Loss Control
- ☑ VFD, 6-step, PWM, SVM, Vector Control
- Control for Torque/Amp or Efficiency
- ☑ Traction: Field Weakening, Peak Torque
- ☑ Impact on Machine Design, New Concepts
- ☑ Sensors for Control, Limits, Sensorless

#### 3. Steel Core for Induction Machine

- ☑ Electrical Steels for IM, Making Lams
- ☑ Understanding Loss Data for Small Gap
- ☑ Coatings, Punching & Heat Treatment
- Segmented & Hinged Laminations, for IM?
- Soft Magnetic Composites for IM?
- Sources of Good Data

### 4. Magnetic Analysis for IMs

- ☑ Non-linear Magnetic Circuits, MMF, Gap
- ☑ Air gap Flux, EMF Waveform
- ☑ Slot Leakage, Saturation, Inductances
- ☑ Intro to Motor Design Software & FEA
- ✓ Rules of Thumb, Good Practices

#### 5. Squirrel Cage IM Rotor Design

- Materials, Construction, Principles
- ☑ Physics of Rotor Magnetization, Poles
- ☑ Rotor/Stator Slot Choice, Trade-offs
- ☑ Rotor Bar-shape, Options, Trade-offs
- ☑ Bar Shape for Peak Torque (Traction)
- ✓ Copper vs. Aluminum Cage

#### 16:45 Session Ends

## We'll keep you fresh!

Instructor:

Daily schedule includes: Mid-morning break (10:00) Lunch (12:00-13:15) Afternoon break (15:30)

**Course Schedule** 

### Day 2: Wed, November 18<sup>th</sup> 8:15 Session Begins

## 6. Winding Design Choices for IMs

- Coils, Poles, Slots, Phases
- Series, Parallel Circuits, Wye vs. Delta
- ✓ Lap vs. Concentric Winding
   ✓ Consequent Poles, Fractional Slots / Pole
- ✓ Consequent Poles, Fractional Slots / Pole ✓ Manufacturing Issues, Concentrated Coils
- ✓ Manufacturing Issues, Concentrated Colls ✓ Traction & Large Machine Colls
- Some Practical Info & Tricks of the Trade

#### 7. Sizing & Scaling Laws

- ☑ Key Sizing Relationships, Figures of Merit
- ✓ Current and Flux Density, MMF Drop
- ☑ Torque/Ampere, Maxwell Shear Stress
- ✓ Scaling: Vary Diameter, Axial Length

#### 8. Loss Calculations & Segregation

- ☑ Loss Components, Thermal Balance
- ✓ Problem of Core Loss Prediction
- How to Determine Core Loss Coefficients
- Conductor & Eddy Current Losses
- ✓ Loss Segregation, Efficiency Map

#### 9. How to Design Induction Motor

- Specification, Materials, Cooling
- Choosing Poles, Slots, Frequency
- **☑** Designing the Rotor Configuration
- ☑ Designing the Stator Slots & Winding
- ☑ Efficiency vs. Power Density
- ☑ Design Example: In-Class Choice

#### **10.Harmonics**

- ☑ Winding MMF Analysis & Models
- ☑ Winding Harmonics Causes & Fixes
- ☑ Slot Harmonics, Minimizing the Effect
- Current Harmonics, Inverter Effect
- Effect of Rotor Design

#### **11.Modeling & Simulation**

- Analytic vs. Finite-Element Analysis
- ☑ Motor Design Software & Books
- **☑** FEA Software, Practical Perspective
- ✓ Linked CAE Simulation
- ☑ Ideas for Software & Hardware

#### 16:45 Session Ends

2<sup>nd</sup> Day Extra FEA Demo! Includes Refreshments

**Dr. Keith W. Klontz** is President and CEO of Advanced MotorTech LLC, an engineering services company with emphasis on electric machine design. He holds BS & MS degrees in Electrical Engineering from the University of Illinois, Champaign-Urbana, and a PhD in Electrical Engineering from the University of

Wisconsin-Madison. Dr. Klontz is a world-recognized expert in electric machine design and has over 45 years hands-on experience with electric machine applications and design engineering, from concept to performance to

performance machines from 10 Watts to 50 MW, with speeds ranging from angle positioning torque-motors to

failure analysis. He has been involved in the research, development, testing and training of very high

60,000 rpm machines. Recent work includes design of permanent magnet alternators, brushless d.c. motors, brush d.c. motors, high

efficiency induction motors, very high power density machines, and low cost manufacturing.

#### Day 3: Thus, November 19<sup>th</sup> 8:15 Session Begins

#### 12. Thermal & Mechanical Design

- ✓ Mechanical Design, Fits, Tolerances, IM gap
- ☑ Losses, Heat, Cooling, Temperature, Rotor
- ✓ Cooling Tradeoffs Self-Cool, Fan, Liquid
- ✓ Forces & Noise; Tips to Lower Noise
- ✓ Transients During Peak Torque
   ✓ Thermal, Mechanical Structural Data for IM
- Informat, Mechanical Structural Data for In Described Encoded in Limits
- ✓ Practical Expectation, Limits

#### 13. Testing: Losses & Model Parameters

- ☑ Electrical: R, L, Volts, Amps, PF
- ✓ Mechanical: Torque, RPM, Heat
- ✓ Locked Rotor, No-Load Tests
- Speed Torque Curve
- **Dynamometer Recommendations**
- ☑ Inductance Test for Current Ripple, Ld, Lq
- ✓ Loss Tests, Efficiency Calculation

#### 14. Efficiency for Industrial/HVAC

- ☑ Principles & Myths of Energy Savings
- ✓ Understanding Application Options

☑ Design Example: Max Torque/AMP

16. New Trends & Technologies –

PM Supply Uncertainty, Effect on IM

15:00 Closing & Adjourn

*Course content is subject to* 

change. All issued material may not

be covered contingent on time used

for Questions & Answers.

✓ Conversion System Configurations✓ Design Example, Copper Rotor

15. Power Density for Traction

**EV & HEV Applications** 

☑ Toyota Prius PM Motor

What, Why, When

Axial Flux IM Machines

High Speed IM Machines

☑ Modular & Automated Mfg.

Cast Copper Rotors

**☑** New Materials

**☑** Tesla Induction Motor

**☑** Rail Traction Motor

# **General Information**

## **Tuition Fees Include:**

- Extensive Training Manual (Full Color with Large Pictures)
- Hard Cover Book "Introduction to AC Design" by Thomas A. Lipo
- Mid-Morning & Afternoon Break w/ Refreshments Each Day
- ☑ Lunch Each Day in Session
- $\blacksquare$  Signed Certificate of Course Completion

# Host Hotel Location:

Marriott at the University of Dayton 1414 South Patterson Boulevard Dayton, Ohio 45409 USA Phone: 800-450-8625



## Accommodations:

A reduced-rate block of rooms has been reserved at the convenient **Dayton Marriott** for reservations made before November  $2^{nd}$ . Identify yourself as a participant in this course with code "ADV" to reserve a room at the reduced rate. Additional directions and information will be sent with your enrollment confirmation. Please make your own reservations

## Enrollment:

**Email:** 

Mail:

Yes! Please enroll me in Course No. IMD-1115
 Induction Machine Design, November 17-19, 2015
 Fee: \$1725.00 (USD only)
 We reserve the right to not enroll anyone considered to be a competitor, at our sole discretion.

## **Payment:** (Deadline: \*must be received before start of course)

Training@AdvancedMotorTech.com

4951 71st Ave. North, Pinellas Park, FL 33781 USA

<ul> <li>MasterCard</li> <li>Cardholder Name</li> <li>Card No.</li> <li>Exp// Billing ZipSecurity Code:</li> </ul>	This course begins where academics and software training stop!
Check enclosed (payable to Advanced MotorTech, LLC)	
<ul> <li>Bill my company</li> <li>Purchase Order</li> <li>* Please note payment deadline above; no exceptions; subject to Name</li> <li>Title</li> <li>Company</li> <li>Address</li> </ul>	approved credit.
City State Zin	
Phone ( ) Email	
* Cancellations received 14-30 days before the course are subject to a 15% late cancellation f cancellation fee. Cancellations made less than 7 days of the course beginning are subject to b	ee. Cancellations made 7-13 days before the course starts are subject to a 50% the full fee.
Phone: (727) 412-8200 Fax: (727) 412-8299	