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**INDUCTION MOTOR DESIGN** 

**Includes Book!** Introduction to AC Machine Design By Thomas A. Lipo



# -- TAKING THEORY TO PRACTICE

# Join Us LIVE, On-Line: October 27-28-29 2020 Please Note: All Training courses are

Learn practical Induction Machine Desig postponed until at least September 2021 characteristics, academic theory and manufacturing practices:

- Induction Machine Design Methods, Unique Issues to IM's.
- **Understand the Difference Between Analysis and Design**
- **Practical Non-Linear Magnetic Analysis Techniques**
- Putting Flux & Windings to Work, Limitations
- **Performance & Loss Calculations**
- **Realistic Practice & Expectations, Effect of Manufacturing**
- How to Test for Parameters & Performance

# **Objectives and Benefits:**



This course provides practical, application-oriented design engineering methods for Induction Machines. Key motor principles are used to understand and choose options for Induction Machine design. Academic theory and practical experience is transformed to practical results with calculation 'How-to', considering manufacturing constraints. Emphasis is on quick decisions, performance differences, and new trends in induction motors. Included are new analysis techniques and new design options to achieve low cost, high efficiency, high power density, and maximum torque per amp. Similarities and differences of induction machines, compared to the latest PM machines, reluctance machines, and wound-field synchronous machines, is a common theme.

We specialize in engineering material that you can't find in a book, and you can't get from software training! It is presented using our acclaimed combination of motor design concepts and computer technology, with a heavy dose of many years of experience. Specifications, design steps, analysis approaches, useful rules of thumb and test methods are discussed for motors and drives for applications such as industrial systems, commercial HVAC, hybrid and electric vehicles, wind turbine generators, and



# Those who will benefit:

non-NEMA types.

- **Induction Motor & Generator Design Engineers**
- Motor Engineering and R&D Managers, Professors & Grad Students
- **Suppliers to Motor Manufacturers** ۲
- ۲ **Control Engineers, Drive Systems Engineers**
- **Application Engineers, Sales Engineers**
- ۲ Those Who Specify, Manufacture, Use or Service Induction Machines



You should have some background in electric machine operation and construction such as the equivalent of a B.S. degree in eng ineering. Understanding of basic magnetic circuits is needed, but advanced motor theory and control techniques are not essential.

# \*\*\* Course Schedule (All times are Eastern Time Zone, USA) \*\*\*

#### Day 1:

#### 9:45-10:10 On-Line Entry; AV check 10:15 Sessions Begin

#### 1. Fundamentals of Induction Machines

- ☑ Comparison of Motor Types
- ☑ Rotor Configurations, & Why
- ☑ Create Torque in Induction Machines
- Equivalent Circuit of IM, DQ Model
- ☑ IM Models to Predict Performance
- ☑ IM Machine Design Steps, Using CAE

# 2. Control of Induction Motors

- ☑ Speed, Current, Torque, Loss Control
- ✓ VFD, 6-step, PWM, SVM, Vector Control
- ✓ Control for Torque/Amp or Efficiency
- ✓ Traction: Field Weakening, Peak Torque
- Peak Torque vs. High Speed, New Concepts
- ☑ Sensors for Control, Limits, Sensorless

# 3. Steel Core for Induction Machine

- ☑ Electrical Steels for IM, Making Lams
- ☑ Understanding Loss Data for Small Gap
- ☑ Coatings, Punching & Heat Treatment
- Segmented, Hinged Laminations for IM?
- ☑ Soft Magnetic Composites for IM?
- Sources of Good Data

# 4. Magnetic Analysis for IMs

- ☑ Non-linear Magnetic Circuits, MMF, Gap
- ☑ Air gap Flux, EMF Waveform
- ☑ Slot Leakage, Saturation, Inductances
- ☑ Intro to Motor Design Software & FEA
- ☑ Rules of Thumb, Good Practices

# 5. Squirrel Cage IM Rotor Design

- Materials, Construction, Principles
- Physics of Rotor Magnetization, Poles
- Rotor/Stator Slot Choice, Trade-offs
- ✓ Rotor Bar-shape, Options, Trade-offs
- **☑** Bar Shape for Peak Torque (Traction)
- Copper vs. Aluminum Cage

# 18:00 Session Ends

# Please Note:

Daily schedule includes:

- Three AM & Three PM sessions, approximately 1 hour, each
- 10 minute breaks between sessions
- 30 minute Lunch Break

Instructor:

# Day 2:

#### 9:45-10:10 On-Line Entry; AV check 10:15 Sessions Begin

#### 6. Winding Design Choices for IMs

- Coils, Poles, Slots, Phases
- Series, Parallel Circuits, Wye vs. Delta
- ✓ Lap vs. Concentric Winding
- Consequent Poles, Fractional Slots / Pole
- ☑ Design with Concentrated Coils
- ✓ Traction & Large Machine Coils
- Some Practical Info & Tricks of the Trade

#### 7. Sizing & Scaling Laws

- ☑ Key Sizing Factors, Figures of Merit
- Current and Flux Density, MMF Drop
- ☑ Torque/Ampere, Maxwell Shear Stress
- ✓ Scaling: Vary Diameter, Vary Axial Length

#### 8. Loss Calculations & Segregation

- ✓ Loss Components, Thermal Balance
- Causes, Core Loss, Prediction
- How to Determine Loss Coefficients
- Conductor & Eddy Current Losses
- ✓ Loss Segregation, Efficiency Map

#### 9. How to Design Induction Motor

- Specification, Materials, Cooling
- ✓ Choosing Poles, Slots, Frequency
   ✓ Designing the Rotor Configuration
- ✓ Designing the Kotor Configuration ✓ Designing the Stator Slots & Winding
- ✓ Efficiency vs. Power Density
- ✓ Design Example: In-Class

#### 10. Harmonics

Winding MMF – Analysis, Models
 Winding Harmonics – Causes & Fixes
 Slot Harmonics, Minimizing the Effect
 Current Harmonics, Inverter Effect
 Effect of Rotor Design

#### 11. Modeling & Simulation

- Analytic vs. Finite-Element Analysis
- 🗹 Motor Design Software & Books
- ☑ FEA Software, Practical Perspective
- ☑ Linked CAE Simulation
- ☑ Ideas for Software & Hardware

# 18:00 Session Ends

permanent magnet alternators, brushless d.c. traction motors, brush d.c. motors, and design for low cost

Day 2 – PM Special Extra FEA Motor Design Demo

**Dr. Keith W. Klontz** is President and CEO of Advanced MotorTech LLC, an engineering services company with emphasis on electric machine design. He holds BS & MS degrees in Electrical Engineering from the University of Illinois, Champaign-Urbana, and a PhD in Electrical Engineering from the University of Wisconsin-Madison. Dr. Klontz is a world-recognized expert and instructor in electric machine design and has over 50 years of hands-on experience with electric machine applications and design engineering, from concept to performance to repair and failure analysis. He has been involved in the research, development, prototyping, testing and training of very high performance machines from 5 Watts to 50 MW, with speeds ranging from angle positioning torque-motors to 90,000 ppm machines. Recent work includes design of extremely high efficiency PM and induction motors, very high power density machines,

#### Day 3: 9:45-10:10 On-Line Entry; AV check 10:15 Sessions Begin

# 12. Thermal & Mechanical Design

- Mechanical Design, Fits, Tolerances, gap
- ☑ Losses, Heat, Cooling, Temperature, Rotor
- ✓ Cooling Tradeoffs Self-Cool, Fan, Liquid
   ✓ Forces & Noise; Tips to Lower Noise
- ✓ Transients During Peak Torque
- ✓ Thermal. Mechanical Structural Data
- Practical Expectation, Limits

#### 13. Testing: Losses & Model Parameters

- ☑ Electrical: R, L, Volts, Amps, PF
- ✓ Mechanical: Torque, RPM, Heat
- ☑ Locked Rotor, No-Load Tests, Equivalent Circuit Parameters
- ☑ Speed Torque Curve
- **V** Dynamometer Recommendations
- ☑ Test for Current Ripple, Ld, Lq
- ☑ Loss Tests, Efficiency Calculation

# 14. Efficiency for Industrial/HVAC

- ☑ Principles & Myths of Energy Savings
- ✓ Understanding Application Options

**15. Power Density for Traction** 

☑ Design Example: Max Torque/AMP

16. New Trends & Technologies -

**EV & HEV Applications** 

✓ Toyota Prius PM Motor

What, Why, When

Axial Flux IM Machines

High Speed IM Machines

✓ Modular & Automated Mfg.

16:00 Closing & Adjourn

subject to change.

covered in the course.

✓ PM Supply Uncertainty, Effect on IM

Session breaks will not be

coincident with topic breaks

All listed material may not be

Course content and schedule is

Cast Copper Rotors

✓ New Materials

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**☑** Tesla Induction Motor

**Rail Traction Motor** 

✓ Conversion System Configurations ✓ Design Example,: Copper Rotor

#### **Enrollment Fee Includes:**

- Extensive 400+ page Training Manual (Full Color), materials shipped about 2-3 weeks before the course starts
- Access to the Live HD Broadcast, with two-way interaction capability
- Hard Cover Book "Introduction to AC Machine Design" by Thomas A. Lipo
- Signed Certificate of Course Completion

# **Broadcast Information:**

#### Hours: Live 9:45am to 18:15pm, Eastern Time Zone USA

**Type: Classroom Setting; Live Instructor at Large-View Screen** (Notvoice-over-slides) (Just like a live classroom, session recordings will not be available for later viewing) **Platform: Custom 1080p WEBEX; Entry Credentials with Password Required** 

# To Attend This Course:

- We will send a WEBEX Link and Entry credentials; please confirm receipt
- Recommended connection & bandwidth: Ethernet, 50MBs download (5 MBs minimum); Wireless quality is not assured
- **Recommended viewing: 15 inch or larger monitor;** (1280 × 800 minimum; viewing a bility, streaming quality, and compatibility with mobile devices, smaller screens and lower resolution, cannot be assured)
- For now, we can accept only attendees located in: North America, UK/Europe, Japan, Korea, Australia, New Zealand (Exceptions are not likely, but possible, on a case by-case only, at our sole discretion).

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Induction Motor Design, October 27-28-29, 2020 Fee: \$2125.00 for USA shipping ad *Please Note: All Training courses are* 

 

 Fee:
 \$2125.00 for USA shipping ad \$2325.00 for all International Feestly Enrollment Feest, \$1075.00 for all International Feestly Enrollment Feest, \$1075.00 for USA shipping address
 Please Note: All Training courses are postponed until at least September 2021
 Early Enrollment Discount!

Early Enrollment Fee<sup>†</sup>: \$1975.00 for USA shipping address \$2175.00 for International shipping addresses

(We reserve the right to not enroll anyone, for any reason, at our sole discretion.)

**PAYMENT (USD\$ only):** (Payment Deadline: Payment must be received 2 weeks before the course; Early Registration payment must be received by September 15, 2020, no exceptions;  $\dagger$  Invoiced and  $\dagger$  PO payments not eligible for early discount)

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